

Formolene® MP1510B

Metallocene Linear Low-Density Polyethylene (mLLDPE) Resin for Film Extrusion Applications

Formolene® MP1510B is a metallocecne 1-hexene copolymer linear low-density film grade to be designed as a very versatile packaging film resin. Films made from this resin have outstanding cold temperature toughness and impact strength, along with excellent heat sealing and hot tack performance. This resin has PFAS free PPA added.

Suggested Applications:

Bag in BoxBarrier Food PackagingBlown FilmFood PackagingForm Fill and Seal PackagingFreezer FilmHeavy Duty BagsIce BagsLamination Film

Multilayer Packaging Film Stand Up Pouches

Nominal Values

| | ASTM TEST | ENGLISH | | SI | |
|------------------------------|-----------|-------------------|------------|-------------------|----------|
| PROPERTY | METHOD | Unit | Value | Unit | Value |
| Base Density | ASTM D792 | g/cm ³ | 0.915 | g/cm ³ | 0.915 |
| Melt Index (190 °C, 2.16 kg) | D1238 | g/10 min | 1.0 | g/10 min | 1.0 |
| Tensile Strength at Yield | D882 | psi | 1200/1200* | MPa | 8.3/8.3* |
| Tensile Strength at Break | D882 | psi | 8000/7000* | MPa | 55/48* |
| Tensile Elongation | D882 | % | 510/680* | % | 510/680* |
| Secant Modulus (1% sec) | D882 | kpsi | 20/22* | MPa | 138/152 |
| Dart Impact | D1709A | g | 850 | g | 850 |
| Tear Strength | D1922 | g | 220 /380* | g | 220/380* |
| Gloss (45°) | D2457 | | 49 | | 49 |
| Haze | D1003 | % | 14 | % | 14 |

^{*} MD/TD values on blown film (1 mil / 25.4 micron and 2.5:1 blow up ratio). Actual film properties may vary depending on operating conditions and additive packages.

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